





# **PRECISION GUIDED ACCURACY**

When it comes to making quality welds, positioning and accessibility are critical. Lincoln Electric's line of Power Lift<sup>™</sup> Z-Axis positioners are made from high-quality components, including linear bearings that offer smooth and precise vertical motion. Compact and easy to install, our positioners have been designed with an integrated cable management system and protective covers to keep internal components safe. Equipped with precision controlled hydraulics, the Lincoln Electric Power Lift<sup>™</sup> HZA positioners have been engineered to offer precise synchronization between towers.



## A BETTER WAY TO LIFT & ROTATE

#### **Engineered Alignment**

Utilizes precision guided linear bearings in conjunction with variable speed hydraulic valves to align headstock and tailstock carriages

#### Ease of Operation

A standard 4 in. touch panel provides Intuitive controls that offer a quick learning curve. Vertical travel height adjustment provides an ergonomic working height for operators.

#### Ease of Maintenance

Longer machine uptime before periodic maintenance is required. Centralized lubrication points when maintenance is required.

#### Ease of Installation

Built-in laser for alignment, integrated leveling system and quick connect wiring makes installation easy.

#### Industrial Grade Hydraulics

Engineered with Industry standard hydraulic components, providing the reliability and efficiency you need.

## ADDITIONAL OPTIONS

#### **Remote Mounted Operator Controls**

- » 2 Hand Activation
- » 15 in. Advanced Touch Panel Controls
- » Wireless Remote Control

#### SICK<sup>®</sup> Advanced Scanner

» 4, 5.5 and 7M Options Available



## **TAKE CONTROL**

#### Standard And Advanced Touch Panel Options

Intuitive operator controls at your finger tips. The Human Machine Interface provides descriptive system messages, detailed information about the positioners current status and, positioner configuration screens so you can focus on quick and easy operation rather than interpreting difficult to read status lights and fault codes.

### Smart Positioner Package

Developed for advanced process control, the Power Lift<sup>™</sup> HZA Smart Positioner<sup>™</sup> Package includes everything you need to maximize productivity and quality. Utilizing Lincoln Electric's patented Weld Sequencer<sup>™</sup> technology, users can preprogram the positioners up/ down and rotate functions to automatically adjust for each step of the assembly process.

#### Package Includes:

- » Weld Sequencer<sup>™</sup> Software License
- » Integrated rotary encoder



Weld Sequencer Digital Interface

#### PRODUCT SPECIFICATIONS Single Tower

Product Name	Product Number	Input Voltage	Input Power	Torque in·lbs (N m)	Z-Axis Travel in (mm)	Z-Axis Travel Speed in/sec (in/min)	Rotation Speed (RPM)	Capacity Ib (kg)	Tower Dimensions L x W x H - in (mm)	Weight Ib (kg)
Power Lift™ HZA Positioner	PLHZA-08	230V/3 Phase/60 HZ 380-415V/3 Phase/50 HZ 460V/3 Phase/60 HZ	10kW	82,400 (9,309)	24-94 (610-2,388)	4.9 (299)	1.5	8,000 (3,628)	50 x 20 x 131	3,330 (1,500)
	PLHZA-15					2.9 (174)	1.25	15,000 (6,803)	(1,270 x 863.6 x 3,327.4)	
	PLHZA-25	575V/3 Phase/60 HZ		137,500 (15,353)		1.9 (119)	0.80	25,000 (11,339)	55 x 36 x 131 (1,397 x 914.4 x 3,327.4)	3,860 (1,750)

WHAT'S INCLUDED	PLHZA-08	PLHZA-15	PLHZA-25	
LINEAR GUIDES & BEARINGS				
SHS° 35	•			
SHS 45		•		
SHS 55			•	
Bellows on HS/TS for protection of internal components and linear guide rails	•	•	•	
HYDRAULIC CONNECTORS				
O-Ring Face Seal (ORFS)	•	•	•	
OPERATOR CONTROLS				
Push Buttons Controls - w/ 4 in. Standard Touch Panel	•	•	•	
2 hand Controls	0	0	•	
Wireless Remote Control	0	0	•	
15 in. Advanced Touch Panel	0	0	•	
Smart Positioner Package	٥	0	٠	
SAFETY				
Solenoid Controlled Anti-Fall Device	•	•	•	
Area Scanners	٥	0	٠	
ADDITIONAL AXIS				
Sliding Tail Stock	0	0	۰	
Dropcenter	٥	0	٠	
Skyhook	•	0	•	



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